

EDGE BANDING HOT MELT

SW858L

Application: For both automatic and manual machines, with medium-to-low machine speed. (processing temperature from 150 to 180°C)

Characteristics: Provide excellent bond strength, good fluidity, suitable for a wide range of machine feed speeds.

Specification:

Polymer basis	Ethylene-Vinyl Acetate
Viscosity at 180 °c (mPa s)	25,000 - 35,000
Softening point	85 - 95 °c
Supply form	Opaque white in granule
Application temperature	150 - 180 °c

General guidance: For best bonding results, the materials to be used must be free of dust, oil, and grease, and be dry.

Packaging & Storage: in 25 kg kraft bag. 40 bags/ pallet
Shelf life of 24 months, in original package, cool and dry (15-35°C).

Remarks: All data indicated are characteristics represented as average values. Our technical data sheets are revised to represent the latest information. This edition is valid on the date of compilation.