

## EDGE BANDING HOT MELT

# SW812S

**Application:** Unfilled. Featured option for high-speed automatic machines, with excellent adhesion and high yield.

**Characteristics:** Offer excellent adhesion, clear melting, and an odor-free formula, creating an invisible bondline with dark-colored edgebands.

**Specification:**

Polymer basis	Ethylene-Vinyl Acetate
Viscosity at 200 °c (mPa s)	40,000 - 50,000
Softening point	90 - 100 °c
Open time	20s
Supply form	Clear transparent in granule
Application temperature	180 - 210 °c

**Packaging & Storage:** in 25 kg kraft bag. 40 bags/ pallet  
Shelf life of 24 months, in original package, cool and dry (15-35°C).

**Remarks:** All data indicated are characteristics represented as average values. Our technical data sheets are revised to represent the latest information. This edition is valid on the date of compilation.