

EDGE BANDING HOT MELT

SW828J

Application: For manual machine, with low process temp., starting from 120°C/ 248°F. Good for slow feed speeds and contour manual operations

Characteristics: Provide excellent bond strength, with thin bondline, clear processing, and low-energy consumption.

Specification:

Polymer basis	Ethylene-Vinyl Acetate
Viscosity at 140 °c (mPa s)	35,000 - 45,000
Softening point	75 - 85 °c
Supply form	Natural beige color in granule
Application temperature	120 - 150 °c

General guidance: For best bonding results, the materials to be used must be free of dust, oil, and grease, and be dry.

Packaging: 25 kg net weight, in non-woven bag

Storage: 24 months, in original package, cool and dry (15-35°C).

Remarks: All data indicated are characteristics represented as average values. Our technical data sheets are revised to represent the latest information. This edition is valid on the date of compilation.